



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4078-1
Job Sheet 177193



Part No: D4078-1

Job Qty: 10 ea

Part Name: Clamp Half



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 5/8/18

Job Tracking No:

Due Date: 6/15/18

Created By: Marie Lajeunesse

Type: Stock

Description:

Note: DWG REV B Ipp Rev:A New Issue 10-05-07 JLM Verified By:EC

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
					hrs	Hrs			
90	Start up Operation	10 Ea		6/15/18	0.00	0.00	Start Up Machining-2		
100	Bandsaw	10 pcs		6/15/18	0.00	0.87	Bandsaw1		DAS
110	CNC Vertical Machining	10 pcs		6/15/18	0.14	4.35	HAAS1-4		54
120	QC	10 pcs		6/15/18	0.00	0.00	QC2 Machining-2		9-89
130	QC	10 pcs		6/15/18	0.00	0.00	QC8 Machining-2		21
140	HandFinish	10 pcs		6/15/18	0.00	0.27	HandFinish1		SA 18-07-05
150	Powdercoat	10 pcs		6/15/18	0.00	0.17	Powdercoat4		PL 18-07-05
160	QC	10 pcs		6/15/18	0.00	0.00	QC3		38
170	Packaging	10 pcs		6/15/18	0.00	0.00	Packaging3-2	57074	JUL 0 9-89 2018
180	QC21-SA	10 Ea		6/15/18	0.00	0.00	QC21		21

M 138700 START: 9:20 OUT: 3:20 FINISH: 9:50 9-89 JUL 0 6 2018

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6B1.250X01.250	6061-T6 Bar 1.25 X 1.25	2.2300 ft (.223 ea)	90-Start up Operation	

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	M6061T6B1.250X01.250	2	24	0

Part Specifications

Specifications could not be found.

DQA: _____ Date: _____

WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only

DISPOSITION		AGAINST DEPARTMENT/PROCESS			
Work Order: _____	☐ Rework ☐ Scrap	☐ Cross tube ☐ Small Fab	☐ Water Jet ☐ Prod. Eng. Coord. ☐ Core/Packaging ☐ Supplier	☐ Engineering ☐ Quality ☐ Other	☐
Part No. _____					
NCR No. _____					
Date : _____					
Descriptive		MRB (QS1042) Approval			
		Completed By			
		Lead hand / Supervisor Approval Verification			
		QC / QA Coordinator Approval			



Container No: S088589

Part: D4078 - 1
Job No: 177193
Serial No/Batch: S088589
Revision:
Inspector:
Exp Date:
Instructions:

Date: 06/29/18

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CANADA
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www.dartaerospace.com

Root Cause		s/Surge	
Environment	No Re-vei	Positioned Wrong	
Design	Operator	Outside Dimensions	
Doc/Data	Offset/Setup	Over/Under tolerance	
Equip/Tooling	Supplier	Part Incorrect	
Handling/Pre	Training	Part Lost/Missing	
Material	Use for Testing	Part Moved	
Internal Transport	Poor Information	Drawing	
Tribal Knowledge	Rushing	Finish	
LOA	Product Improvement	Misread	
Substation	Process Improvement	Turning Sequence	
Past Expiry Date	Manufacturing Process		
Misidentified	Past Due		

OTHER :	
☐ Bending	☐ Grain
☐ Centre Not Concentric	☐ Weld
☐ Cracks	☐ Wrong Stock Pulled
☐ Crimp/Kink/Ripple/Wave	☐ Out of Sequence
☐ Cuffs	☐ Off-set
☐ Crushing	☐ Mislabeled
☐ Heat Treat	☐ Fit/Function
☐ Wave/Twist in Tube	☐ Misaligned/off center
☐ Marks/Chatter	

Root Cause	
Environment	No Re-vei
Design	Operator
Doc/Data	Offset/Setup
Equip/Tooling	Supplier
Handling/Pre	Training
Material	Use for Testing
Internal Transport	Poor Information
Tribal Knowledge	Rushing
LOA	Product Improvement
Substation	Process Improvement
Past Expiry Date	Manufacturing Process
Misidentified	Past Due

